

1. Wrap hose with tape at cut-off so that braid does not flare then cut hose square.



2. Before removing tape, slide both sockets onto the hose back to back. If tape has already been removed, slide both sockets over the end where the braid does necks down, rather than the flared end.



3. Insert the sleeve between the tube and the wire by hand, using a flat surface to finish the installation. The tube should butt up against the inside shoulder on the sleeve.



4. Mount the insert hex in a vice, and push the hose end over the stem in a twisting motion until seated against the insert shoulder, then hand start the socket onto the insert thread.



5. Mount the socket in a vice and wrench tighten the insert until it is within 1/32" or less of socket hex. Tighten further until hex of insert and socket are aligned, but do not bottom out threads.

