

Crimper **Hose** **Coupling** **Crimp Instructions** **CHART NUMBER** **49** **REV 02**

DE 30 111 9200 One-Piece

Mark the hose at a distance from the end of the hose equal to the "Insertion Length". Install the fitting on the hose so that the mark is even with the end of the ferrule. Crimp the entire length of the ferrule to the Crimp Diameter given in the table. Tolerance +/- 0.1 mm or +/- 0.004 inches .

Hose	Ferrule	Cover Skive Length mm	Fitting Insertion Length mm	Die	Crimp Length	Crimp Diameter		Dial Setting	
						mm	in	Approx.	Actual
111-04	9200		20	0.520	FULL	16.9	0.665	69	_____
111-06	9200		21	0.670	FULL	20.6	0.811	72	_____
111-08	9200		26	0.830	FULL	23.7	0.933	79	_____

Crimper	Hose	Coupling		Crimp Instructions	CHART NUMBER	50	REV 02
DE 30	122	9200	One-Piece	Mark the hose at a distance from the end of the hose equal to the "Insertion Length". Install the fitting on the hose so that the mark is even with the end of the ferrule. Crimp the entire length of the ferrule to the Crimp Diameter given in the table. Tolerance +/- 0.1 mm or +/- 0.004 inches .			

Hose	Ferrule	Cover Skive Length mm	Fitting Insertion Length mm	Die	Crimp Length	Crimp Diameter		Dial Setting	
						mm	in	Approx.	Actual
122-04	9200		20	0.670	FULL	17.7	0.697	95	_____
122-06	9200		21	0.830	FULL	21.5	0.846	97	_____
122-08	9200		25	0.830	FULL	24.6	0.969	72	_____

Crimper Hose Coupling

Crimp Instructions

CHART NUMBER

50

REV 02

5/G/U/TA/096 02

Revision:

Printed: Friday, April 08, 2011

NOTE: Die and dial settings are approximate recommendations. Ferrules should be crimped with the largest diameter die set available to make the ridges on the finished crimp as small as possible. All crimp dimensions must be verified with a calibrated measuring device.