

<b>Crimper</b>	<b>Hose</b>	<b>Coupling</b>		<b>Crimp Instructions</b>	<b>CHART NUMBER</b>	<b>49</b>	<b>REV 02</b>
DE 30	111	9200	One-Piece	Mark the hose at a distance from the end of the hose equal to the "Insertion Length". Install the fitting on the hose so that the mark is even with the end of the ferrule. Crimp the entire length of the ferrule to the Crimp Diameter given in the table. Tolerance +/- 0.1 mm or +/- 0.004 inches .			

Hose	Ferrule	Cover Skive Length mm	Fitting Insertion Length mm	Die	Crimp Length	Crimp Diameter		Dial Setting	
						mm	in	Approx.	Actual
111-04	9200		20	0.520	FULL	16.9	0.665	69	_____
111-06	9200		21	0.670	FULL	20.6	0.811	72	_____
111-08	9200		26	0.830	FULL	23.7	0.933	79	_____

**Crimper**    **Hose**    **Coupling**    **Crimp Instructions**    **CHART NUMBER**    **50**    **REV 02**  
 DE 30    122    9200    One-Piece    Mark the hose at a distance from the end of the hose equal to the "Insertion Length". Install the fitting on the hose so that the mark is even with the end of the ferrule. Crimp the entire length of the ferrule to the Crimp Diameter given in the table. Tolerance +/- 0.1 mm or +/- 0.004 inches .

Hose	Ferrule	Cover Skive Length mm	Fitting Insertion Length mm	Die	Crimp Length	Crimp Diameter		Dial Setting	
						mm	in	Approx.	Actual
122-04	9200		20	0.670	FULL	17.7	0.697	95	_____
122-06	9200		21	0.830	FULL	21.5	0.846	97	_____
122-08	9200		25	0.830	FULL	24.6	0.969	72	_____

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Crimper    Hose    Coupling

Crimp Instructions

CHART NUMBER

50

REV 02