

Crimper **Hose** **Coupling** **Crimp Instructions** **CHART NUMBER** **50** **REV 02**

K20 **122** **9200** **One-Piece** Mark the hose at a distance from the end of the hose equal to the "Insertion Length". Install the fitting on the hose so that the mark is even with the end of the ferrule. Crimp the entire length of the ferrule to the Crimp Diameter given in the table. Tolerance +/- 0.1 mm or +/- 0.004 inches .

Hose	Ferrule	Fitting Insertion Length	Die	Crimp Position	Crimp Length	Crimp Diameter		Dial Setting	
						mm	in	Approx.	Actual
122-04	9200	20	.650	Flush	FULL	17.7	0.697	35	_____
122-06	9200	21	.650	Flush	FULL	21.5	0.846	26	_____
122-08	9200	25	.950	Hit Twice	FULL	24.6	0.969	36	_____

Crimper Hose Coupling

Crimp Instructions

CHART NUMBER 50 REV 02

NOTE: Die and dial settings are approximate recommendations. Ferrules should be crimped with the largest diameter die set available to make the ridges on the finished crimp as small as possible. All crimp dimensions must be verified with a calibrated measuring device.