

| Crimper | Hose | Coupling | Crimp Instructions | CHART NUMBER | 84 | REV 01 |
|---------|------|----------|--------------------|---|----|--------|
| K20 | 122 | 4200 | One-piece | Mark the hose at a distance from the end of the hose equal to the "Insertion Length". Install the fitting on the hose so that the mark is even with the end of the ferrule. Crimp the entire length of the ferrule to the Crimp Diameter given in the table. Tolerance +0.1mm/- 0.2mm or + 0.004/-0.008 inches. | | |

| Hose | Ferrule | Fitting Insertion Length mm | Die | Crimp Position | Crimp Length | Crimp Diameter | | Dial Setting | |
|--------|---------|--------------------------------------|------|-------------------|-----------------|----------------|-------|--------------|--------|
| | | | | | | mm | in | Approx. | Actual |
| 122-04 | 4200 | 23 | .650 | Flush | Full | 17.8 | 0.701 | 35 | _____ |
| 122-06 | 4200 | 25 | .650 | Flush | Full | 22.0 | 0.866 | 26 | _____ |
| 122-08 | 4200 | 27 | .950 | Hit Twice | Full | 25.5 | 1.004 | 33 | _____ |